

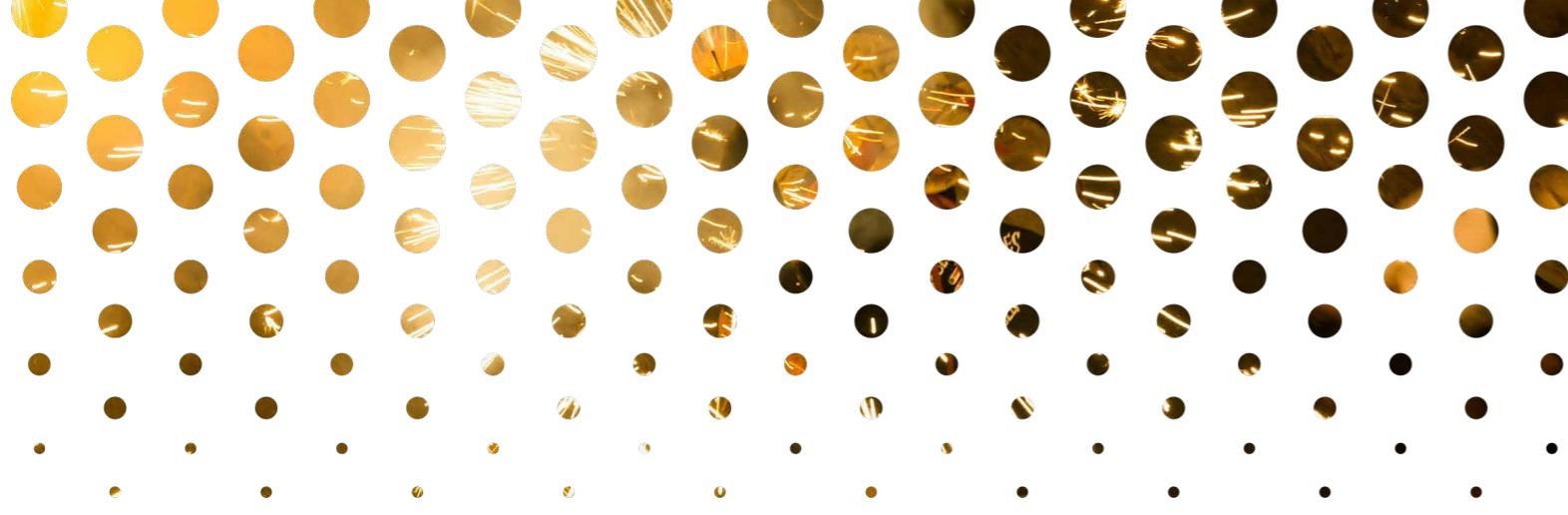


DEDICATED EQUIPMENT

# Precious Metals

Precious Metals Recovery Unit  
Under-Sink Recovery  
Plaster Molding Treatment  
Tribofinition Water Treatment - Floor Washing  
Effluent Treatment  
Oil Mist Purification





## Manufacturing sector

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## Manufacturing sector

### GOLDVAC

## Recovery unit for precious metal

The GOLDVAC is a unit dedicated to the recovery of precious metals. Efficient both for emptying machine tools during inventories and for daily extraction of lubricated swarf during production, it is indispensable to the luxury goods industry, where machining dust and swarf represent a major economic challenge.



### Liquid / solid separation

Provided by a 15 l stainless steel basket for 2000 µm pre-filtration, coupled with a removable 200 µm calcinable bag.



### Total recovery

The delivery pump sucks directly from the low point of the tank, then the final total draining is done by gravity thanks to the selection valve.



### Top-of-the-range filtration

The GOLDVAC incorporates the very best of the SIEBEC group's filtration technology. The pleated cartridges with a very large filtration surface of 5 µm and then 1 µm absolute are colour-coded.



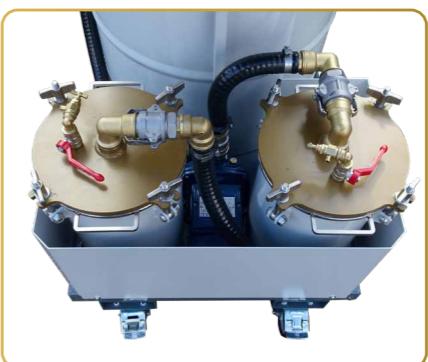
### Zero loss of precious metals

Double-stage filtration (first cartridge 5 µm to retain most of the solid particles, followed by an absolute filtration of 1 µm) enables all the precious metals to be retained at the oil discharge.



### Recommended accessories kit

- 1 Semi-rigid PE-metal cane (90 cm)
- 2 PE straight cane (90 cm)
- 3 Wide rubber nozzle (120 mm)
- 4 Flat bevelled spout
- 5 Reinforced suction hose with knurled screw sleeves (3 m)
- 6 Conical rubber nozzle



## GOLDCLEAN

## Unit for precious metal recovery

The GOLDCLEAN is a powerful and compact industrial unit, dedicated to the collection and recovery of fine dust, solid particles or lubricated chips of precious metals.

"No loss" from the point of suction to the collecting filter bag



The Ø40 mm spiral PU metal hose is abrasion-resistant and connects directly to the removable tank.



Material inlet "through the tank", with direct connection to the basket using a quick-fit watertight clamp.



Front retention tray, including 7 accessory holders and 2 holders for long canes.



## Cyclonic separation

The tangential inlet in the hoover tank effectively separates valuable particles from the air stream. The filtered air is then purified at the outlet by a dual-stage filtration system consisting of a HEPA 13 cartridge.



## Semi-automatic unclogging

Maintain suction power with vibrating filter cleaning.

## Recommended accessories kit

- 1 PE straight cane (90 cm)
- 2 Flat spout (width 120 mm)
- 3 Fine bevelled rubber nozzle (60 mm)
- 4 PU-reinforced suction hose with rubber sleeves (3 m)
- 5 Conical, breakaway nozzle for adjusting the suction diameter, rubber, antistatic and resistant to lubricants
- 6 Thin angled nozzle, lubricant-resistant antistatic rubber
- 7 Wide floor nozzle with height-adjustable wheels, antistatic, with lubricant-resistant lips, with metal bent nozzle
- 8 Small-diameter angled brush, antistatic, resistant to lubricants
- 9 Large-diameter brush, antistatic, resistant to lubricants



## CENTRIFUGE

## Precious metal centrifugation

Centrifuge system for efficient de-oiling of precious metal shavings of 50 µm and over down to a residual oil content of less than 3%.



## Precious metals process control



## Precious metal batch dryer

## Characteristics

Centrifuges are designed for years of **continuous operation**. The machine body is of **robust welded construction**. The special central motor with oversized bearings is fitted with a heavy-duty starter with a wear-free brake. The cover is opened and closed manually, with the help of a gas spring.

Control and operation are located on the machine and equipped with an **adjustable timer** for various spin times. Maximum operational safety is ensured by an **electromagnetic lid lock**, **stop monitoring** and an **unbalance switch**.

Paintwork is available in RAL 7035 (light grey) and RAL 1036 (pearl gold).

## Optional accessories kit

- Drum with fine sieve
- Filter bags from 50 µm
- Funnel for loading the material to be centrifuged
- Lifting device
- Handle for lifting and tilting the drum
- Speed control
- Electropolished trolley

## Filtration system for precious metals

GOLDPURE has been specially designed to maximise the capture of fine particles in a liquid.

The filter housings are specially designed to facilitate internal cleaning (no retention).



### Treatment stages

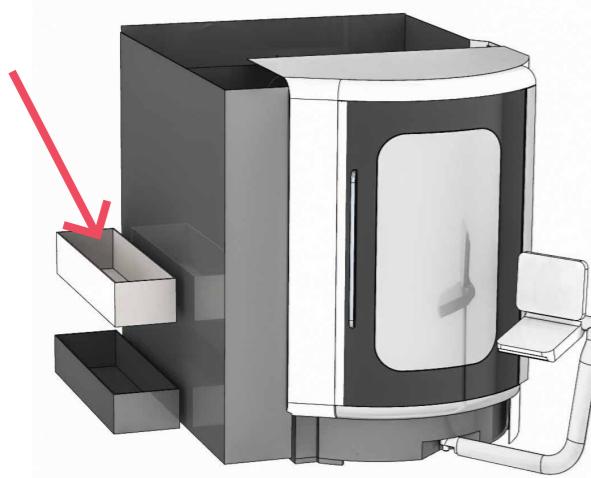
- 1 Filter bag 50µm
- 2 Filtech cartridge 20µm
- 3 Filtech cartridge 1µm

### INTEGRATED MACHINE FILTRATION

## Filtration and recovery of swarf in machining tank



Possibility of integrating laces or zip fasteners to facilitate handling during recovery



### A range designed to meet your needs

Wide range of monofilament filter cloths from 1µ to 1000µm.



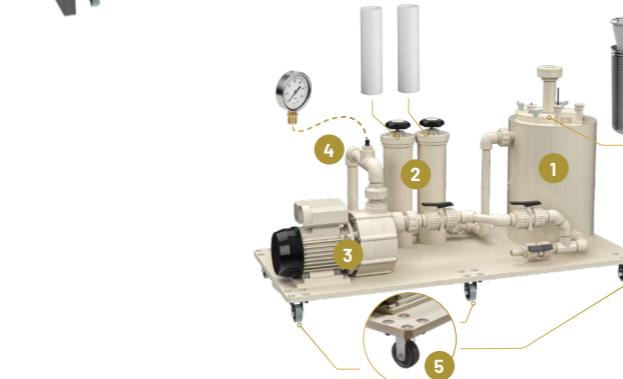
### Made to measure

Siebec designs and manufactures filter bags on request to fit perfectly into your machining bins.



## Custom design & projects

### INDIVIDUAL HAND WASHING - Recovery and under-sink filtration of valuable particles.



### Characteristics

#### Principle

Washing station combining a high-quality stainless steel sink and a removable filtration system on casters.

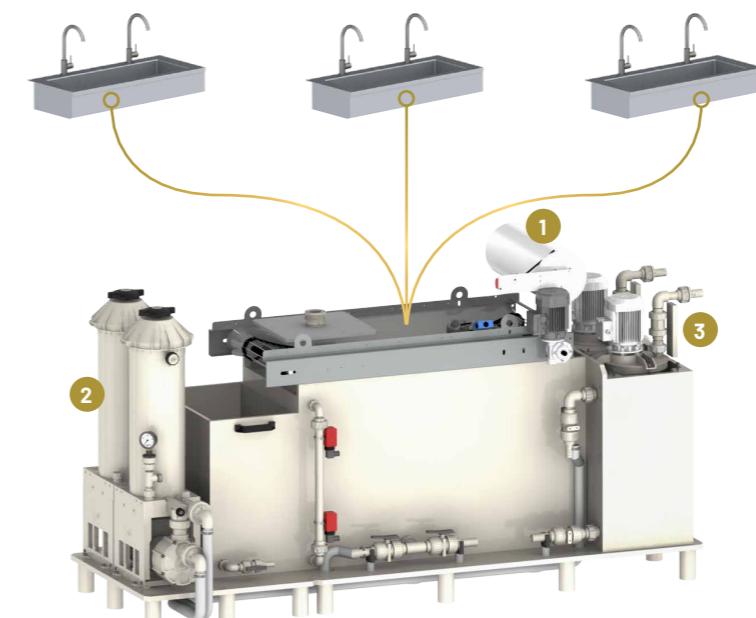
#### Application

To filter the fine gold particles collected when the hands of jewellers are washed.

#### Technical solutions

- 1 Pre-filtration 50µm bag
- 2 Fine filtration on 5µm and 1µm cartridges
- 3 Self-contained system with lift pump
- 4 Pressure sensor for clogging detection
- 5 Mobile frame on casters

### CENTRALISED HAND WASHING - Centralised recovery and filtration of valuable particles.



### Characteristics

#### Application

The centralised system recovers hand-washing effluent from several washbasins in your workshop.

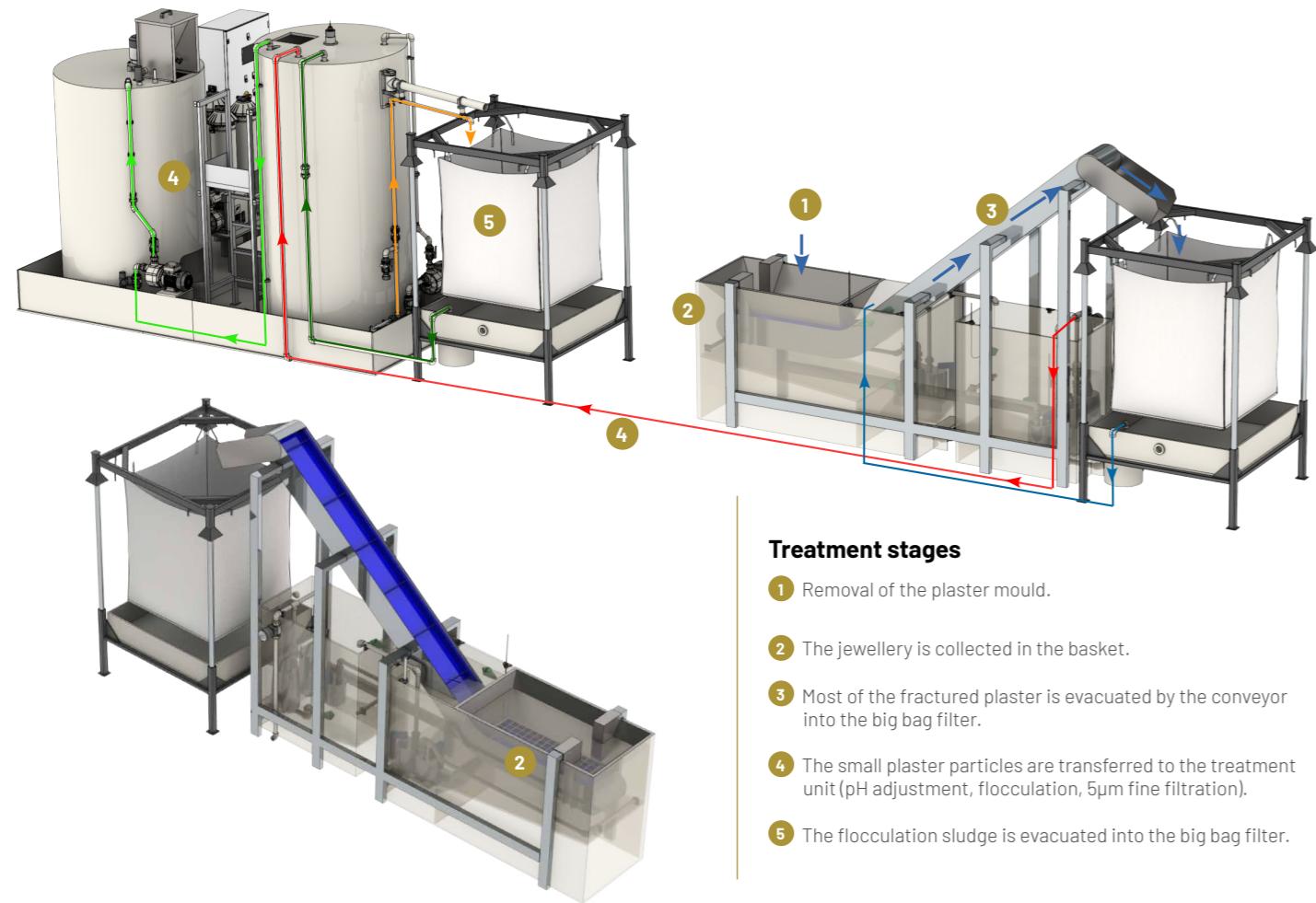
#### Technical solutions

- 1 Automatic unfolding filter 50µm
- 2 Fine filtration on 5µm and 1µm cartridges
- 3 Self-contained system with lift pump

## CONTRACT REVIEWS

## Custom design &amp; projects

## TREATMENT OF PLASTER IN JEWELLERY - Plaster mould casting waste treatment



## REFINING WATER TREATMENT - FLOOR WASHING - EASYPURE small dedicated model



## Characteristics

## Application

Treatment of effluent before discharge

## Technical solutions

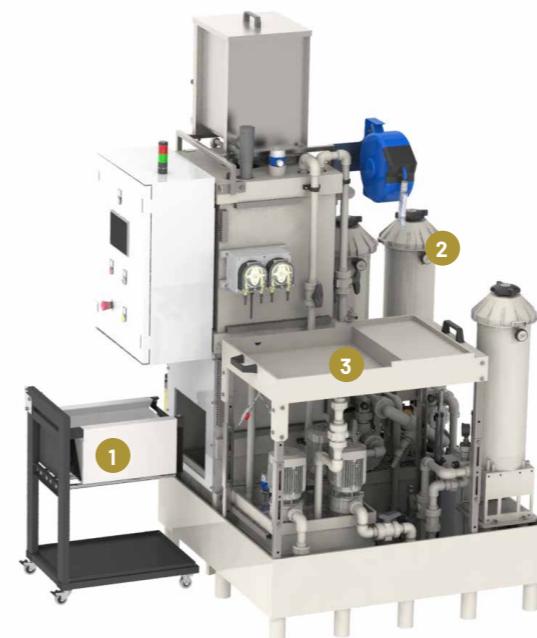
50-litre treatment batch

Physico-chemical treatment

## 1 Sludge recovery on filter bags

- 2 Final filtration on 10µm and 1µm cartridges
- Supervisory PLC

## TREATMENT OF TRIBO-FINISHING EFFLUENTS IN THE WATCHMAKING INDUSTRY - EASYPURE made to measure



## Characteristics

## Application

Effluent treatment with parts cleaning tank

## Technical solutions

100-litre treatment batch

Physico-chemical treatment

- 1 Sludge recovery on filter bags
- 2 Final filtration on 10µm and 1µm cartridges
- 3 Integrated cleaning bench for collecting drippings
- Supervisory PLC

## ATMOS

## Oil mist purification

Provides a healthier working environment and recovers large amounts of cutting oil otherwise lost through pulverization.



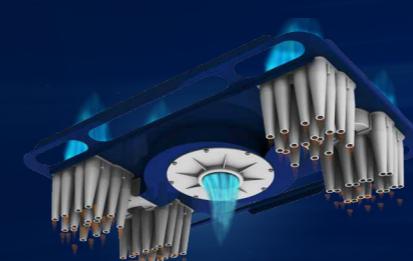
## Characteristics

Modular design: the ATMOS can be adapted to air flows from 500 to 1500 m³/h.

Exceptional efficiency: 290 W per 500 m³/h module.

Minimal maintenance: the cyclonic separation efficiency significantly reduces the frequency of HEPA filter replacement.

Ultra-quiet system.



## HEPA filtration

Filters out 99.95% of particles.



## Indicator light

Shows when the HEPA filter is clogged

**Oil recovery**  
The oil is returned to the machine tank for reuse.

**Patented cyclonic separation**  
90% of the oil is extracted from the intake air.

## MC SERIES

## Low-flow filters

Flow rate (m<sup>3</sup>/h)

0,35 - 4

Power (w)

10 - 180

Materials : PP or PVDF  
Media height : 4" / 10" / 20"  
Max. temperature : 70 - 110 °C  
1 or 2 filtration tank(s)  
Series or parallel filters

MC4 / MC10



MC15

## L SERIES

## Medium flow filters

Flow rate (m<sup>3</sup>/h)

1,5 - 21

Power (w)

250 - 1500

Materials : PP or PVDF  
Media height : 10" / 20" / 30"  
Max. temperature : 80 - 110 °C  
1 or 2 filtration tank(s)  
Dissolving tank : 16 litres  
Parallel filters

L52 / L82



L20 / L30 / L50

## R3 / R12

## Recovery of dissolved precious metals on ion exchange resin

Recovery of dissolved precious metals on ion exchange resin

Flow rate (m<sup>3</sup>/h)

0,7 - 3

Max. temperature (°C)

80



## ELECTRUM

## Recovery of precious metals dissolved by electrolysis

Equipment for the electrolytic recovery of metals contained in dilute or concentrated solutions.

Flow rate (m<sup>3</sup>/h)

1,8 - 3

Materials

PP

Max. temperature (°C)

60

Filtration

Cartridge

## Benefits

Capable of recovering very low concentrations (&lt;5 ppm) depending on the application.

No metal loss.

Effective on all metals: gold, palladium, rhodium, ruthenium, silver, copper, nickel, etc.

Easy to melt and refine: quick cartridge change and easy recovery.

Continuous destruction of cyanides during the recovery process by adding ECN.



## MEDIAS

## Filtration consumables

A wide selection to meet the needs of precious metals processing

## CARTRIDGES

QUALITHERM  
PP, PE, PA OR COTTON

**THERMOWELDED CARTRIDGE**  
0,5 - 150 µm (nominal).  
Powerful depth filtration  
thanks to the density gradient

QUALIMAX  
ACTIVE CARBON

**ACTIVATED CARBON EXTRUDED CARTRIDGE**  
0,5 - 150 µm (nominal).  
Reduction of chlorine and  
smells

L-TECH  
PP, PE OR FV

**LARGE FILTRATION AREA PLEATED CARTRIDGE**  
0,2 - 100 µm 0,2 to 100 µm  
(nominal & absolute).  
Washable & reusable

QUALI-HIGH-FLOW  
PP OR FV

**PLEATED CARTRIDGE WITH  
LARGE FILTERING SURFACE**  
1 - 100 µm 0,2 to 100 µm  
(nominal & absolute).

## BAGS &amp; CLOTH

QUALIPOCHE F  
PP, PE OR PTFE

**FELT BAG**  
1 - 200 µm.  
tool-less setup

QUALIPOCHE M  
PP, PE OR NYLON

**MONOFILAMENT BAG**  
0,5 - 1500 µm.  
tool-less setup

PRESSTECH  
PP, PE OR FV

**FILTER PRESS CLOTH**  
Weight : 140 - 1000 g/m<sup>2</sup>.  
Permeability : 2 - 1000 l/dm<sup>2</sup>/min.

BANDTECH  
PP, PE OR VISCOS

## GRAVITY FLAT



## HYDROSTATIC



## COMPACT DRUM



## PRESSURE BAND



## BAND UNIT



## FLUID TREATMENT

ACTIVE CARBON  
CARBON

**GRANULES**  
Made from coconut, whose  
pore structure offers optimal  
adsorption.  
Special Nickel formulation  
available.

## RESIN



**ION EXCHANGE RESIN**  
Strong cationic, strong anionic,  
weak anionic.  
Special precious metal resin.  
Resin for specific applications.

PP MICROFIBRES  
POLYPROPYLENE

**DE-OILING MICROFIBRES**  
500g holds 6 litres of oil.  
Unlimited storage life in dry  
conditions.  
Safe to incinerate.



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