



Machining & metalworking

Filtration, deoiling, treatment & recycling of fluids
Automatic fluid monitoring & correction station
Oil mist filtration
Dirt / solids vacuum cleaners
Versatile draining vacuums
Air treatment & filtration
Filter media



For over 60 years, it is at the heart of the French Alps that we have been developing solutions for the filtration, transfer and treatment of industrial fluids.

6 reasons to choose SIEBEC



Advice & expertise

Our experts guide you through the technical evaluation and improvement of your current setup.



Quality control

Our filtration media are developed and tested in our laboratory to ensure optimal performances.



Media analysis

SIEBEC LTS analyze your media and establish a filtration efficiency report thanks to a normalized bench test.



Competitive pricing

Our management of the entire production cycle allows us to offer our products at highly attractive prices.



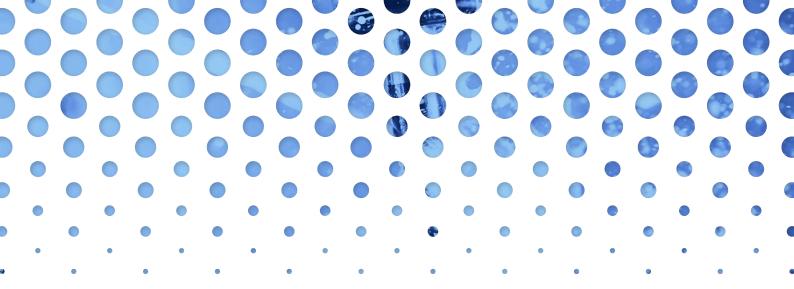
On-demand

Our design office is specialized in the creation of installations with the highest requirements.



Express delivery

Many of our products are in stock and shipped within 48 hours. Spare parts shipped in 24 hours.



Filtration & treatment

MINIPURE™	Continuous filtration & deoiling of cutting fluids	4
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MINIPURE

Filtration & deoiling of cutting fluids

Compact, this station offers continuous filtration of cutting fluids in order to maintain excellent machining properties.



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Complete filtration

Removes microscopic particles, fines, solid particles and whole supernatant or emulsified oils from machine lubrication (case of soluble oils).



Protection of the machine tool

No risk of clogging the original filter, protection of the spindle rotating joints.



Excellent cutting parameters

Purified, particle-free oil and supernatant oil for optimal lubrication and cooling



Improved service life

Retention of fluid characteristics and increased cutting tool life.

Options

SAFTECH: dry run protection Mobile cart or skid Carterised station Washing kit to clean the machine tank Surface or floating strainer



Cart version of the MINIPURE™



Cutting fluid before and after filtration through MINIPURE™



Customized filtration: 5 interchangeable media on 1 to 3 tanks



FILTECH™ HighFlow pleated car-

tridge Filtration from 1 to 100 µm Washable & reusable tool-less setup



BAGTECH[™] Prefiltration bag

Filtration from 150 to 600 µm

Washable & reusable tool-less setup



MAGTECH™

Magnetic filtration
5 kg of particles recovered
Easy setup & cleaning

From 3000 to 11000 Gauss



OILTECH™

Deoiling microfibers High retention capacity Hydrophobic fibers 500 g recovers up to 6 I of oil



WATERTECHTM

Water absorbent Removes water from whole oils



CENTRIPURE

Filtration of high pressure cutting fluids

Dedicated to the protection of the machine's central sprinkler and HP pumps, the CENTRIPURE guarantees 100% filtration. Its design allows to increase the lubricant capacity in a reduced space.



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Increased capacity

From 250 to 2000 liters lubricant tank onboard depending on versions.



Temperature control

The COOLTECH $^{\text{IM}}$ option guarantees constant cutting parameters by maintaining the fluid at an optimal temperature.



Integration of HP pumps from the machine.

In order to reduce costs, we enable the installation of HP pumps from the machine directly onto the CENTRIPURE $^{\text{TM}}$.



Custom-made design.

Because our clients have different needs, we design CENTRIPURE $^{\rm TM}$ following your specifications.



Available in standard or with machine casing, CENTRIPURE™ is designed to fit clients needs.

Belt filter

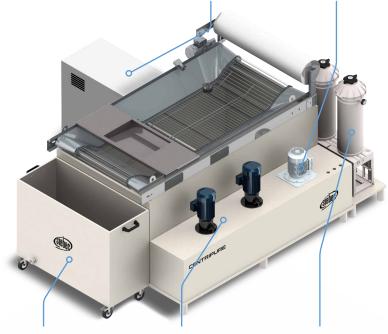
Separates sludge and chips from the cutting fluid (+ magnetic prefilter in option)

COOTECH™

Temperature control of the lubricant tank

Sprinkler pump

Lubrication & cooling of cutting tools



Drainage tank

Sludge and chips collection at the belt filter outlet

High-pressure pumps

Supplies water to the machine center

Double filter

High efficiency fine filtration for HP circuit protection



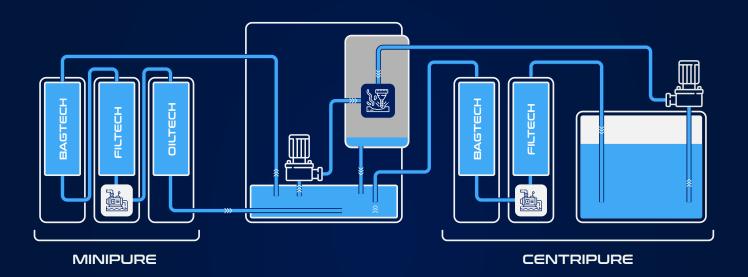
CENTRIPURE™ with custom design to fit under machinetool.



Radiaplates enabling temperature control of the lubricant tank (COOLTECH™ option)



How to chose? MINIPURE vs CENTRIPURE.



MINIPURE

The MINIPURE is the indispensable ally of your machine tool.

It allows to continuously clean the lubricant from the machine tank and to feed the spray pump with a filtered fluid free of particles and supernatant oils, ensuring excellent cooling and lubrication.

CENTRIPURE

The CENTRIPURE has its own 100% filtered cutting fluid tank (250 I or more) on which it is possible to install the HP machine pump directly.

In this way, the coolant in the center is supplied with a perfectly filtered fluid, protecting the rotating joints and preventing clogging of the tools.

It is also possible to graft a thermal block (COOLTECHTM option) on the tank of the CENTRIPURETM in order to maintain the fluid at optimal temperature.

The CENTRIPURE can be modified to adapt to large volumes of chips and sludge by replacing the BAGTECH™ pre-filtration with an automatic belt filter upstream of the FILTECH high efficiency fine filtration on pleated cartridges.



OILMAX

Liquids deoiling

Ideal for removing large quantities of supernatant oil.





Excellent phase shifting

The optimized coalescence ensures efficient phase shifting for sensitive applications.



High capacity prefilter

 $\mathsf{BAGTECH^{\mathsf{TM}}} \, \mathsf{technology} \, \mathsf{combined} \, \mathsf{with} \,$ magnetic filtration MAGTECH™ to ensure high efficiency prefiltration.

Principle

The oil present in the liquid in the form of micro-droplets accumulates on the PP coalescing media, then migrates to the surface and is recovered.

Options

Programmer: automatic extraction Mobile version with rolling cart Floating skimmer for variable levels Fixed skimmer for stable levels



Floating strainer [Patented]

NANOREACTOR

Antibacterial treatment

Prevents bacterial growth within the fluid in order to preserve its properties.





Patented technology

The gravity design allows efficient treatment of fluids, even turbid, without clogging the lamp.



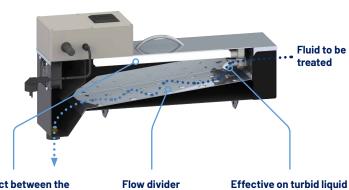
Many benefits

Reduction of biocide needs, reduction of bacteria rate (3 log), elimination of bad smells, dermatitis...



Various applications

Swarf juice, washing water, tribofinishing machine effluents...



No contact between the UV lamp and the fluid

Easy to replace

Maximized bacteriological removal

>50% transmittance

EASYMIX

Automatic monitoring & correction of cutting fluids

This intelligent station allows remote monitoring of the quality of cutting fluids and automatic correction of the soluble concentration.



Capable of managing the parameters of 1 to 4 lubricant tanks



The assurance of quality machining

Optimal concentration of soluble material. Perfect lubrication of cutting tools.



Maximum autonomy

Automatic monitoring and correction (soluble concentration, pH, temperature [option]) without intervention. Management of the lubricant tank level.



Personal space in the cloud

No need to go on site. 24/7 autonomy. Data history.



Characteristics

Time programmer (start and stop of operation or synchronization with the start of the plant).

Alarm settings (concentration, pH, temperature, filter clogging, level detection, \ldots).

Cloud option

Transfer of data from the controller to a secure cloud server.

Real-time visualization of parameters on computer or smartphone.

Storage of the history.

Sending of email in case of anomaly (Text message option). Data integration on local ERP (option).

THE KEYS OF SIEBEC KNOW-HOW

Accurate reading of lubricant properties, even over time

Automatic correction of soluble concentration

Management of lubricant level in the machine tank

Notification & follow-up via cloud application.



EASYPURE

Autonomous station for recycling fluids and treating effluents

Dedicated to the recycling of cutting fluids directly in the machine shop, the EASYPURE reduces the consumption of new fluid while preserving its original properties.



(\$)

Recycled = saved

Reduces the cost of reprocessing used fluid, reduces the purchase of new fluid, increases the life of the fluid used.



Optimal properties

SIEBEC filtration ensures the elimination of particles and lubricating oils, while preventing bacterial growth.



Better for the environment

On-site reprocessing eliminates trucking and reduces new fluid consumption. Good for your carbon footprint!



Wide compatibility

Handles emulsions, micro-emulsions, synthetic and whole oils, chip juices...



Automatic and/or manual operation through the touchscreen interface. Start and stop control or synchronization with the start of the plant. Alarm settings (pH, temperature, filter clogging, level detection).

Applications

Recycling of cutting fluids

Treatment: tribo-finishing / vibro-abrasion water, washing machine rinsing water, penetrant cleaning effluents, degreasing baths...



1. Used fluid storage

Used chip juices and cutting fluids are stored in the 1000 I IBC. The fluid is then automatically transferred to the station in 500 I batches. Not enough to drain? Find out more about our vacuum dischargers on page 12.

2. Decanting

The fluid is transferred to the phase change tank. The lubricating oils are collected in the module (A) and the sludge and chips are transferred to a BigBag for disposal.

3. Filtration & de-oiling

Once sludge, chips and supernatant oils have been removed, the fluid receives a finishing treatment to refine its filtration and eliminate fine particles and traces of lubricating oil.

4. UV treatment

The regenerated fluid is stored in the final IBC where it receives continuous UV treatment to prevent bacterial growth. See NANOREACTOR™ page 7.

5. Regenerated Fluid

The fully regenerated fluid is ready to be transferred to the machine tool lubricant tank for a new life.

6. Finishing treatment (option)

The recycled fluid can be advantageously mixed with new fluid, and perfectly dosed using the EASYMIX automatic dosing station. Please contact us for more information.



QFAP / GKS / QLINOX / QPINOX

Centralized filtration & industrial applications

A wide range of housings for the filtration of your fluids in the workshop.





High performance filtration

FILTECH™ HighFlow pleated cartridges or $\mathsf{BAGTECH^{\mathsf{TM}}}$ bag.



Plant installation

Large capacity filters adapted to plant filtration.



Improved filtration

FILTECH™ high efficiency cartridges increase the quality of filtration at the belt filter outlet.

Advantages

Stainless steel design: can withstand high pressure and high temperatures.

Wide range of filtration media: bags, cartridges... $\mathsf{QLINOX^{TM}}$ and $\mathsf{QPINOX^{TM}}$ housings are bag and cartridge compatible and can easily switch between the two media.









QFAP

GKS

QLINOX

QPINOX

Materials	304/316L stainless steel	304/316L stainless steel	316L stainless steel**	304/316L stainless steel**
Media	Bag	Cartridge (x1)	Cartridge (x1)	Cartridge (x4)
Height	Size 7 / 10 / 20	10" / 20"	20" / 30"	20" / 30"
Porosity (µm)	1 - 1500	0.5 - 100	1 - 100	1 - 100
Max flow rate (m ³ /h)	_	-	50	250
Max pressure (bar)	10 (110°C)	80 (150°C)	10 (75°C)	7(75°C)



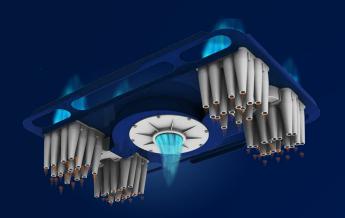
^{*} Other pressures available on demand
** Plastic versions (polypropylene and PVDF) available

ATMOS

Oil mist filtration

Provides a healthier working environment and recovers large amounts of cutting oil otherwise lost through pulverization.







Very high performance

Cyclonic separation removes 99% of the oil in the intake air, with the rest collected by the HEPA filter.



Safe and healthy environment

The elimination of oil mist reduces health risks for operators due to prolonged contact with a contaminated atmosphere.



Lubricant savings

Cyclonic technology recovers 99% of the volume of oil lost through evaporation during machining and returns it to the machine tank.



Characteristics

- Modular design: the ATMOS can be adapted to air flows from 500 to 2000 m³/h.
- Exceptional efficiency: 280 W per 500 m³/h module.
- Cyclonic technology : 64 to 256 cyclones separate the oil from the air.
- Minimal maintenance: the cyclonic separation efficiency significantly reduces the frequency of HEPA filter replacement.
- Custom-designed fan wheel for optimum performance.
- Ultra-quiet system.

A range to cover the needs of all types of machine tools from 500 to 2000 m³/h.

2000 m³/h 1500 m³/h 1000 m³/h 500 m³/h (Selen) (aleber) **ATMOS ATMOS ATMOS ATMOS** 64 128 192 256





How to chose your industrial vacuum unit?

	APS	WINDVAC	OPTIMOIL TANKVAC SQ	OPTIMOIL HV TANKVAC HV	GOLDVAC
Dust (dry)	Yes	No	No	No	No
Dry chips	Yes	No	No	No	No
Lubricated chips	Yes Vol. solids > Vol. liquids (without separation)	No	Yes Vol. liquids > Vol. solids (with separation)	Yes Vol. liquids > Vol. solids (with separation)	Yes (precious metals)
Machine tank emptying Emulsions (with chips or sludge) Whole oils (with chips or sludge)	No	Yes (without separation)	Yes (with separation)	Yes (with separation)	Yes (precious metals)
Emptying clear water or detergents (non-foaming)	No	Yes (with stainless option and low volume)	Yes (with stainless option and low volume)	Yes (with separation) ideal for vol. > 500 liters	-
Suction of lubricant retentions	No	Yes	Yes	Yes	-
Suction of solvents, toxic products, hydrocarbons, flammable products or ATEX risk	No	No	No	No	No
Deep suction	Yes (1,5 m (vacuum mode) Several meters (ventilation mode))	Yes (up to 6 m)	Yes (up to 4 m with TURBO™)	Yes (up to 5 m with TURBO™)	-
Discharge	No	Yes (differed from the suction)	Yes (simultaneous to the suction)	Yes + high volume transfer MODE. MULTIPLE(Yes (simultaneous to the suction)
SIEBEC fine filtration (at the outlet)	No	No	Option	Option	Yes (5 µm + 1 µm absolu)
Pre-separation (at the suction)	No	No	2000 µm metal basket (200 µm with bag)	2000 µm metal basket (200 µm with bag)	200 μm with bag
Primary filter unclogging	Semi-auto or cyclical automatic depending on model	No	No	No	No
Energy	Electric or pneumatic	Pneumatic	Electric	Electric	Electric
Pickable with forklift	No	Yes	TANKVAC SQ	TANKVAC HV	No
Towable	No	No	TANKVAC SQ (indoor floors)	TANKVAC HV (indoor/outdoor floors)	No



APS

Dirt & solids industrial vacuums

Suitable for maintenance work and intensive continuous industrial vacuum applications, the APS combines power and robustness.



	102 M	350 D	303 ST	305	511 P	1000 BP	300 P50
Capacity (I)	25	50	50	75	160	100	50
Power (kW)	2,2	3,3 bypass	3	5,5	11	4	-
Supply	230V Mono	230V Mono	400V x3	400V x3	400V x3	400V x3	Pneumatic
Air flow (m³/h)	340	510	320	520	1040	2200	380
Max (-) pressure (mmH2O)	2300	2300	2900	2900	2900	430	3800
Unclogging	Semi-auto	Semi-auto	Semi-auto	Semi-auto	Auto	Auto	Semi-auto

WINDVAC

Pneumatic draining vacuum

Powered by connection to the compressed air network, the WINDVAC excels in the suction of charged liquids with a maximum flow rate of 200 liters per minute!



	WINDVAC 3	WINDVAC 4	WINDVAC 7
Applications	Slightly loaded liquids	Slightly loaded liquids	Loaded liquids
Function	Suction only	Suction + discharge	Suction + discharge
Flow rate (I/min)	130	200	200
Discharge (I/min)	N/A	200	200
Air consumption (m ³ /h)	45	42	42
Max (-) pressure (mmCE)	3200	4000	3800/7000



OPTIMOIL / TANKVAC SQ

Draining vacuum for machine lubricant tanks

Designed for emptying lubricant pans, the OPTIMOIL and TANKVAC SQ incorporate TURBO technology, which enables them to suck up both cutting oils and chips. The optional fine filtration at the discharge allows the fluid to be recycled directly.

In addition to the functions of the OPTIMOIL, the TANKVAC SQ is equipped with a 600 liter storage tank and an integrated sludge tank.



TURBO®



WATCH THE

This patented auto-adaptive multi motors technology is unique on the market. It enables the device to detect the suction context and automatically switch its motor settings to favor powerful vacuum (serial motors) or high flow rate (parallel motors). Thus, it works just as well on liquids as solids!



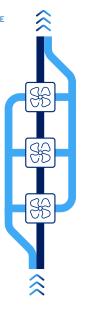
Vacuum (x2)

Liquids vacuuming (charged fluids, oils, sludge...)



Flow rate (x3)

Solids vacuuming (lubricated chips, dust...)



FINE



The fine filtration (20 or 5 μ m) integrated upstream the discharge port enables the direct reuse of the fluid into the process. Significant time & money savings! The L-TECHTM cartridge has a very high filtration area (5 m²) and is washable and reusable.



OPTIMOIL TANKVAC SQ

	103 / 203 M TC	104 / 204	205	209	603M TC	604	605
Capacity (I)	90 / 190	90 / 190	190	190	600	600	600
TURBO™ technology	Yes	No	No	Yes	Yes	No	No
Power (kW)	3,3	4	5,5	9,5	3,3	4	5,5
Supply	230V Mono	400V x3	400V x3	400V x3	230V Mono	400V x3	400V x3
Flow rate (m ³ /h)	480	370	520	750	480	370	520
Max (-) pressure (mmH20)	3800	2900	2900	5000	3800	2900	2900

OPTIMOIL HV / TANKVAC HV High volume draining vacuums

In addition to TURBO™ and FILTRATION FINE technologies, these units incorporate HV technology that transfers fluid at a rate of 250 l/min.

The TANKVAC HV has a storage capacity of 1,000 or 4,000 liters and is designed to easily navigate outdoor terrain.





Vacuum everything!

Chips and sludge are separated from the liquid by the pre-filtration basket.



Ultra-fast transfer

These units empty a 1000 liter IBC in only 4 minutes.



Instant recycling

The fine filtration at the discharge allows the fluid to be reused immediately.



Wheels, cart or skid

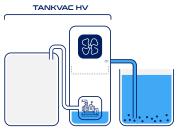
Available in various versions to fit the context of each workshop.

TECHNOLOGY HV®

This patented SIEBEC SOFRAPER exclusivity allows ultra-fast transfer of liquids while guaranteeing complete cleanup of tanks, without any residues liquids nor solids.



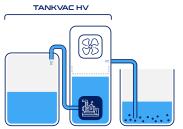
WATCH THE



Vacuum tank Tank to empty

1. Standard suction

Enables the filling of the vacuum tank in order to prime the transfer pump.



Storage tank Vacuum tank Tank to empty

2. Transfer up to 250 I/min

Once the pump submerged, the high velocity transfer automatically switches on!



Vacuum tank

3. Tank bottom suction

Allows the vacuuming of liquids and solids remaining at the bottom of the tank.

		OPTIMOIL HV			TANKVAC HV		
	103 / 203 M TC	104 / 204	205	209	1203M TC	1205	1209*
Capacity (I)	90 / 190	90 / 190	190	190	1000 / 4000	1000	1000
TURBO™ technology	Yes	No	No	Yes	Yes	No	Yes
Power (kW)	3,3	4	5,5	9,5	3,3	5,5	9,5
Supply	230V Mono	400V x3	400V x3	400V x3	230V Mono	400V x3	400V x3
Flow rate (m³/h)	480	370	520	750	480	520	750
Max (-) pressure (mmH20)	3800	2900	2900	5000	3800	2900	5000

^{*} Also available in a 4211 version with a capacity of 4000 liters and a power of 11 kW.



GOLDVAC

Precious metal recovery vacuum cleaners

The machining of precious metals generates very valuable chips. The GOLDVAC has been designed to recover them in the most optimal way possible, in order to simplify inventories.





Zero loss of precious metals

Double stage filtration on 20/5 μm calcinable cartridge then 1 μm absolute.



Simultaneous suction & discharge

Allows to reinject the sucked fluid directly into the lubricant tank.



Fast return on investment

The recovery of precious metals has a very high economic and ecological potential.

	103 / 203 M TC	104 / 204
Capacity (I)	90 / 170	90 / 170
Power (kW)	3,3	4
Supply	230V Mono	400V x3
Flow rate (m³/h)	480	370
Max (-) pressure (mmH20)	3800	2900



Available options for suction & draining units

Option	Description
Sludge tank (30 liters)	Separated collect of sludge and chips (3 m flexible included)
HP effect lance	Simplified cleaning of tanks
Prefiltration bag	From 2000 µm to 200 µm prefiltration
Fine filtration	Fine filtration at the discharge on 5 or 20 µm cartridge
Level indicator	Visual control of the content of the barrel
Stainless steel barrel	Ideal of corrosive and non-foaming washing products
Electrical cutoff float	Stops the motor for maximal safety
Removable pistol grip	Easier and faster transfer
IBC 1000 kit	Connects the OPTIMOIL™ to a high capacity tank
Towing bar	Enable the unit to be towed for faster moving

Consult us to know the compatibility of these options with the various units.



ROLLAIR

Centralized vacuuming for dust, solids and lubricated chips

High-pressure suction particularly suitable for the suction of lubricated chips, dust and heavy particles with discharge of the collections into the waste disposal bin.









AIRLCEAN

Particles suction & air treatment

Collection, filtration and evacuation of smoke and dust directly from the workstation or in a centralized installation.



Mobile or wall-mounted High suction power HEPA filtration Smoke / dust separation Automatic unclogging

Setup

Centralized vacuuming Work station vacuuming Machine vacuuming









FILTRATION MEDIA

Filtration cartridge & baskets

A wide selection to answer all the needs of workshops.



QUALIBOB^{TM™}

Standard wound cartridge

- 1 to 200 µm
- Ø ext: 80 / 110 mm
- Cotton (140°C), PP (74°C)
- Depth filtration through thread winding on PP or stainless steel core



QUALITHERM™

Standard thermowelded cartridge

- 0,5 to 150 μm (nominal)
- PP (75°C), Nylon (120°C), PE (120°C)
- Powerful depth filtration thanks to the density gradient



QUALIMAXTM

Activated carbon extruded cartridge

- Active carbon
- Ø ext : 63 mm
- Reduction of chlorine and smells



FILTECH™

Large filtration area pleated cartridge

- 0,2 to 100 μm (nominal & absolute)
- Ø ext : 180 mm
- PP (70°C), GF (90°C), PE (92°C), Nylon (92°C)
- Inward filtration
- · Washable & reusable



SOLINOX™

Liquids, gas & vapor prefiltration cartridge.

- 5 to 350 µm nominal
- 316L stainless (300°C)
- Woven fabric onto cylindrical support
- Washable & reusable



STEELPORE™

Fine filtration cartridge

- 0,5 to 40 µm absolute
- 316L stainless (350°C)
- Pleated filter element made of porous sintered fibers
- Reusable



STAINLESS BASKET

Prefiltration basket

- 5 to 5000 μm
- 316L stainless
- Custom design to fit your machine

Good to know.

This brochure does not reference all our filtration media.

Please contact us for your specific needs.



FILTRATION MEDIA

Filtration cartridge & baskets

A wide selection to answer all the needs of workshops.



QUALIPOCHE F

Felt bag

- 1 to 200 µm
- Ø ext: 88 260 mm
- PP (90°C), PES (130°C), Nylon (150°C), PTFE, Nomex®
- tool-less setup



QUALIPOCHE M

Monofilament bag

- 0,5 to 1500 µm
- Ø ext : 88 260 mm
- PP (90°C), PES (130°C), Nylon (150°C)
- Washable & reusable
- tool-less setup



MAGTECH™

Magnetic filtration

- 5 kg of particles removed
- Easy setup and cleaning
- 3000 to 11000 Gauss



PP MICROFIBERS

Deoiling microfibers

- 500 g collects 6 liters of oil
- Unlimited storage in a dry environment
- · Safe to incinerate



BANDTECH™

Rolled media for belt filter

- Ultra-long lifespan
- · Low pressure drop
- Good separation rate on fines
- Large volume in vacuum
- Depth filtration : thick media
- Progressive non-woven structure



PRESSTECH™

Filter press cloth

- Weight: 140 1000 g/m²
- Air permeability: 2 1000 l/dm²/min
- Sewing : simple / double / dot / welded
- Attach : VELCRO®, ties, holes, eyelets...
- Option : double bottom



TECHNICAL FABRIC

Centrifuge bags, and custom media

- Wide range of materials and porosity
- Custom-made
- Filter bags, panels and diaphragms
- Filter bags, panels and diaphragms
- Bags for spin-dryers



A question? Need advice? Our experts answer you.

Discover all our innovations on

www.siebec.com







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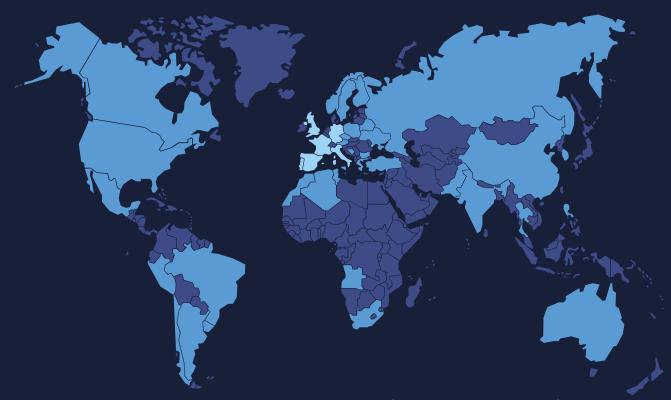


SIEBEC LDA

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Discover SIEBEC Group



- 4 production sites (France, Germany and Portugal)
- 6 subsidiaries (France, UK, Spain, Germany, Italy and Portugal)
- 45 distributors across the world